

# COMPOSITE SHEDS

compositesheds.co.uk

# Pent Shed Assembly Manual

Pressure Treated Tanalised Timber for Longer Lasting Life!

## Ready To Build - 4ft Range

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Version 1.5

### Thank you for purchasing your Total Shed.

All of our sheds are made from only the finest selected timber which are (Tanalised), specially pressure treated for a longer and lasting durable life span to the elements.

Each shed is carefully packed and delivered on a pallet ready to be assembled.

**FEATURES NEW FLEXIBLE,  
INTER-CHANGEABLE DESIGN  
FOR YOUR INDIVIDUAL STYLE.**

### 2 Persons Recommended for Assembling Shed

Tools Required:



DRILL DRIVER



HAMMER



HAND SAW



STANLEY KNIFE

PLEASE NOTE: Use extreme caution when using any tools. Always wear safety gear where necessary. It is advisable that at least 2 or more persons assemble the shed for health and safety purposes. We are not responsible for any injuries caused whilst assembling this shed.

# Ready to Build Shed



**DELIVERED FLAT PACKED IN  
EASY TO INSTALL SECTIONS**

## Featured Build of the Pent 12x4ft Shed

*Includes 4x4ft to 20x4ft Instructions*

www.CompositeSheds.co.uk

Check List: See your shed size for details.  
Your delivery should contain the following:

## FEATURES NEW FLEXIBLE, INTER-CHANGEABLE DESIGN FOR YOUR INDIVIDUAL STYLE.

If your thinking of mixing it up then just a few key points to bare in mind.

All 4ft panels can be placed in any order but 2ft panels must always be tted on far left of shed build. Take a few moments to study the manual and how your shed should look after each step.

### 4ft Range

## 4ft x 4ft Pent Shed

- x2 Blank (4ft Wide)
- x1 Window Panel (4ft Wide)
- x1 Single Door Panel
- x1 Pent Roof (4x4)
- x1 Floor (4x4)
- x4 Felt Strips (4ft Wide)
- x2 Floor Blocks (4ft Wide)
- x1 Pent Angle Top - Left (4ft Wide)
- x1 Pent Angle Top - Right (4ft Wide)
- x1 Pent Roof Top (4ft)
- x4 Corner Strips
- x1 Fixing Kit  
(Found in the polytube pack)
- x1 Rubber Roof (5ft)
- x1 Instruction Manual



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## 5ft x 4ft Pent Shed

- x1 Blank (4ft Wide)
- x1 Blank (3ft Wide)
- x2 Blank (2ft Wide)
- x1 Window Panel (4ft Wide)
- x1 Single Door Panel (3ft)
- x1 Pent Roof (3x4)
- x1 Pent Roof (2x4)
- x1 Floor (3x4)
- x1 Floor (2x4)
- x2 Felt Strips (4ft Wide)
- x2 Felt Strips (3ft Wide)
- x2 Felt Strips (2ft Wide)
- x2 Floor Blocks (4ft Wide)
- x1 Pent Angle Top - Left (4ft Wide)
- x1 Pent Angle Top - Right (4ft Wide)
- x1 Pent Roof Top (3ft)
- x1 Pent Roof Top (2ft)
- x6 Corner Strips
- x1 Instruction Manual
- x2 Diamond Caps
- x1 Fixing Kit  
(Found in the polytube pack)
- x1 Rubber Roof (6ft)



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## 6ft x 4ft Pent Shed

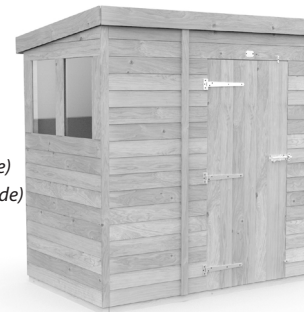
- x2 Blank (4ft Wide)
- x2 Blank (2ft Wide)
- x1 Window Panel (4ft Wide)
- x1 Single Door Panel
- x1 Pent Roof (4x4)
- x1 Pent Roof (2x4)
- x1 Floor (4x4)
- x1 Floor (2x4)
- x4 Felt Strips (4ft Wide)
- x2 Felt Strips (2ft Wide)
- x2 Floor Blocks (4ft Wide)
- x1 Pent Angle Top - Left (4ft Wide)
- x1 Pent Angle Top - Right (4ft Wide)
- x1 Pent Roof Top (4ft)
- x1 Pent Roof Top (2ft)
- x6 Corner Strips
- x2 Diamond Caps
- x1 Fixing Kit  
(Found in the polytube pack)
- x1 Rubber Roof (7ft)
- x1 Instruction Manual



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## 7ft x 4ft Pent Shed

- x2 Blank (4ft Wide)
- x2 Blank (3ft Wide)
- x1 Window Panel (4ft Wide)
- x1 Single Door Panel (3ft)
- x1 Pent Roof (4x4)
- x1 Pent Roof (3x4)
- x1 Floor (4x4)
- x1 Floor (3x4)
- x4 Felt Strips (4ft Wide)
- x2 Felt Strips (3ft Wide)
- x2 Floor Blocks (4ft Wide)
- x1 Pent Angle Top - Left (4ft Wide)
- x1 Pent Angle Top - Right (4ft Wide)
- x1 Pent Roof Top (4ft)
- x1 Pent Roof Top (3ft)
- x6 Corner Strips
- x2 Diamond Caps
- x1 Fixing Kit  
(Found in the polytube pack)
- x1 Rubber Roof (8ft)
- x1 Instruction Manual



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## 8ft x 4ft Pent Shed

- x4 Blank (4ft Wide)
- x1 Window Panel (4ft Wide)
- x1 Single Door Panel
- x2 Pent Roof (4x4)
- x2 Floor (4x4)
- x6 Felt Strips (4ft Wide)
- x2 Floor Blocks (4ft Wide)
- x1 Pent Angle Top - Left (4ft Wide)
- x1 Pent Angle Top - Right (4ft Wide)
- x2 Pent Roof Top (4ft)
- x6 Corner Strips
- x2 Diamond Caps
- x1 Fixing Kit  
(Found in the polytube pack)
- x1 Rubber Roof (9ft)
- x1 Instruction Manual



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## 9ft x 4ft Pent Shed

- x3 Blank (4ft Wide)
- x1 Blank (3ft Wide)
- x2 Blank (2ft Wide)
- x1 Window Panel (3ft Wide)
- x1 Single Door Panel
- x1 Pent Roof (4x4)
- x1 Pent Roof (3x4)
- x1 Pent Roof (2x4)
- x1 Floor (4x4)
- x1 Floor (3x4)
- x1 Floor (2x4)
- x4 Felt Strips (4ft Wide)
- x2 Felt Strips (3ft Wide)
- x2 Felt Strips (2ft Wide)
- x2 Floor Blocks (4ft Wide)
- x1 Pent Angle Top - Left (4ft Wide)
- x1 Pent Angle Top - Right (4ft Wide)
- x1 Pent Roof Top (4ft)
- x1 Pent Roof Top (3ft)
- x1 Pent Roof Top (2ft)
- x8 Corner Strips
- x4 Diamond Caps
- x1 Fixing Kit  
(Found in the polytube pack)
- x2 Roof Felt (10ft)
- x1 Instruction Manual



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## 10ft x 4ft Pent Shed

- x4 Blank (4ft Wide)
- x2 Blank (2ft Wide)
- x1 Window Panel (4ft Wide)
- x1 Single Door Panel
- x2 Pent Roof (4x4)
- x1 Pent Roof (2x4)
- x2 Floor (4x4)
- x1 Floor (2x4)
- x6 Felt Strips (4ft Wide)
- x2 Felt Strips (2ft Wide)
- x2 Floor Blocks (4ft Wide)
- x1 Pent Angle Top - Left (4ft Wide)
- x1 Pent Angle Top - Right (4ft Wide)
- x2 Pent Roof Top (4ft)
- x1 Pent Roof Top (2ft)
- x8 Corner Strips
- x4 Diamond Caps
- x1 Fixing Kit  
(Found in the polytube pack)
- x2 Roof Felt (11ft)
- x1 Instruction Manual



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## 11ft x 4ft Pent Shed

- x4 Blank (4ft Wide)
- x2 Blank (3ft Wide)
- x1 Window Panel (4ft Wide)
- x1 Single Door Panel
- x2 Pent Roof (4x4)
- x1 Pent Roof (3x4)
- x2 Floor (4x4)
- x1 Floor (3x4)
- x6 Felt Strips (4ft Wide)
- x2 Felt Strips (3ft Wide)
- x2 Floor Blocks (4ft Wide)
- x1 Pent Angle Top - Left (4ft Wide)
- x1 Pent Angle Top - Right (4ft Wide)
- x2 Pent Roof Top (4ft)
- x1 Pent Roof Top (3ft)
- x8 Corner Strips
- x4 Diamond Caps
- x1 Fixing Kit  
(Found in the polytube pack)
- x2 Roof Felt (12ft)
- x1 Instruction Manual



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## 12ft x 4ft Pent Shed

- x5 Blank (4ft Wide)
- x2 Window Panel (4ft Wide)
- x1 Single Door Panel
- x3 Pent Roof (4x4)
- x3 Floor (4x4)
- x8 Felt Strips (4ft Wide)
- x2 Floor Blocks (4ft Wide)
- x1 Pent Angle Top - Left (4ft Wide)
- x1 Pent Angle Top - Right (4ft Wide)
- x3 Pent Roof Top (4ft)
- x8 Corner Strips
- x4 Diamond Caps
- x1 Fixing Kit  
(Found in the polytube pack)
- x2 Roof Felt (13ft)
- x1 Instruction Manual



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## 13ft x 4ft Pent Shed

- x4 Blank (4ft Wide)
- x1 Blank (3ft Wide)
- x2 Blank (2ft Wide)
- x1 Window Panel (4ft Wide)
- x1 Window Panel (3ft Wide)
- x1 Single Door Panel
- x2 Pent Roof (4x4)
- x1 Pent Roof (3x4)
- x1 Pent Roof (2x4)
- x2 Floor (4x4)
- x1 Floor (3x4)
- x1 Floor (2x4)
- x6 Felt Strips (4ft Wide)
- x2 Felt Strips (3ft Wide)
- x2 Felt Strips (2ft Wide)
- x2 Floor Blocks (4ft Wide)
- x1 Pent Angle Top - Left (4ft Wide)
- x1 Pent Angle Top - Right (4ft Wide)
- x2 Pent Roof Top (4ft)
- x1 Pent Roof Top (3ft)
- x1 Pent Roof Top (2ft)
- x10 Corner Strips
- x6 Diamond Caps
- x1 Fixing Kit
- x2 Roof Felt (14ft)
- x1 Instruction Manual



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## 14ft x 4ft Pent Shed

- x5 Blank (4ft Wide)
- x2 Blank (2ft Wide)
- x2 Window Panel (4ft Wide)
- x1 Single Door Panel
- x3 Pent Roof (4x4)
- x1 Pent Roof (2x4)
- x3 Floor (4x4)
- x1 Floor (2x4)
- x8 Felt Strips (4ft Wide)
- x2 Felt Strips (2ft Wide)
- x2 Floor Blocks (4ft Wide)
- x1 Pent Angle Top - Left (4ft Wide)
- x1 Pent Angle Top - Right (4ft Wide)
- x3 Pent Roof Top (4ft)
- x1 Pent Roof Top (2ft)
- x10 Corner Strips
- x6 Diamond Caps
- x1 Fixing Kit  
(Found in the polytube pack)
- x2 Roof Felt (15ft)
- x1 Instruction Manual



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## 15ft x 4ft Pent Shed

- x5** Blank (4ft Wide)
- x2** Blank (3ft Wide)
- x2** Window Panel (4ft Wide)
- x1** Single Door Panel
- x3** Pent Roof (4x4)
- x1** Pent Roof (3x4)
- x3** Floor (4x4)
- x1** Floor (3x4)
- x8** Felt Strips (4ft Wide)
- x2** Felt Strips (3ft Wide)
- x2** Floor Blocks (4ft Wide)
- x1** Pent Angle Top - Left (4ft Wide)
- x1** Pent Angle Top - Right (4ft Wide)
- x3** Pent Roof Top (4ft)
- x1** Pent Roof Top (3ft)
- x10** Corner Strips
- x6** Diamond Caps
- x1** Fixing Kit  
(Found in the polytube pack)



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## 16ft x 4ft Pent Shed

- x6** Blank (4ft Wide)
- x3** Window Panel (4ft Wide)
- x1** Single Door Panel
- x4** Pent Roof (4x4)
- x4** Floor (4x4)
- x10** Felt Strips (4ft Wide)
- x2** Floor Blocks (4ft Wide)
- x1** Pent Angle Top - Left (4ft Wide)
- x1** Pent Angle Top - Right (4ft Wide)
- x4** Pent Roof Top (4ft)
- x10** Corner Strips
- x6** Diamond Caps
- x1** Fixing Kit  
(Found in the polytube pack)
- x1** Rubber Roof (17ft)
- x1** Instruction Manual



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## 17ft x 4ft Pent Shed

- x5** Blank (4ft Wide)
- x1** Blank (3ft Wide)
- x2** Blank (2ft Wide)
- x2** Window Panel (4ft Wide)
- x1** Window Panel (3ft Wide)
- x1** Single Door Panel
- x3** Pent Roof (4x4)
- x1** Pent Roof (3x4)
- x1** Pent Roof (2x4)
- x3** Floor (4x4)
- x1** Floor (3x4)
- x1** Floor (2x4)
- x8** Felt Strips (4ft Wide)
- x2** Felt Strips (3ft Wide)
- x2** Felt Strips (2ft Wide)
- x2** Floor Blocks (4ft Wide)
- x1** Pent Angle Top - Left (4ft Wide)
- x1** Pent Angle Top - Right (4ft Wide)
- x3** Pent Roof Top (4ft)
- x1** Pent Roof Top (3ft)

- x1** Pent Roof Top (2ft)
- x12** Corner Strips
- x8** Diamond Caps
- x1** Fixing Kit  
(Found in the polytube pack)
- x1** Rubber Roof (18ft)
- x1** Instruction Manual



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## 18ft x 4ft Pent Shed

- x6** Blank (4ft Wide)
- x2** Blank (2ft Wide)
- x3** Window Panel (4ft Wide)
- x1** Single Door Panel
- x4** Pent Roof (4x4)
- x1** Pent Roof (2x4)
- x4** Floor (4x4)
- x1** Floor (2x4)
- x10** Felt Strips (4ft Wide)
- x2** Felt Strips (2ft Wide)
- x2** Floor Blocks (4ft Wide)
- x1** Pent Angle Top - Left (4ft Wide)
- x1** Pent Angle Top - Right (4ft Wide)
- x4** Pent Roof Top (4ft)
- x1** Pent Roof Top (2ft)
- x12** Corner Strips
- x8** Diamond Caps
- x1** Fixing Kit  
(Found in the polytube pack)



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## 19ft x 4ft Pent Shed

- x6** Blank (4ft Wide)
- x2** Blank (3ft Wide)
- x3** Window Panel (4ft Wide)
- x1** Single Door Panel
- x4** Pent Roof (4x4)
- x1** Pent Roof (3x4)
- x4** Floor (4x4)
- x1** Floor (3x4)
- x10** Felt Strips (4ft Wide)
- x2** Felt Strips (3ft Wide)
- x2** Floor Blocks (4ft Wide)
- x1** Pent Angle Top - Left (4ft Wide)
- x1** Pent Angle Top - Right (4ft Wide)
- x4** Pent Roof Top (4ft)
- x1** Pent Roof Top (3ft)
- x12** Corner Strips
- x8** Diamond Caps
- x1** Fixing Kit  
(Found in the polytube pack)

- x1** Rubber Roof (20ft)
- x1** Instruction Manual



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## 20ft x 4ft Pent Shed

- x7** Blank (4ft Wide)
- x4** Window Panel (4ft)
- x1** Single Door Panel
- x5** Pent Roof (4x4)
- x5** Floor (4x4)
- x12** Felt Strips (4ft Wide)
- x2** Floor Blocks (4ft Wide)
- x1** Pent Angle Top - Left (4ft Wide)
- x1** Pent Angle Top - Right (4ft Wide)
- x5** Pent Roof Top (4ft)
- x12** Corner Strips
- x8** Diamond Caps
- x1** Fixing Kit  
(Found in the polytube pack)
- x1** Rubber Roof (21ft)
- x1** Instruction Manual



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### Unpacking your Parts

Unpack all of the components and check that you have all the parts required. Please use the checklist on previous page.

**Carefully dispose of the delivery pallet and any excess timber.**

Advisable: The underside of the floor must be treated with a quality wood preserver.

### SET THE SHED FOUNDATION



This Manuals Diagrams are based on the 12ft x 4ft Pent Shed



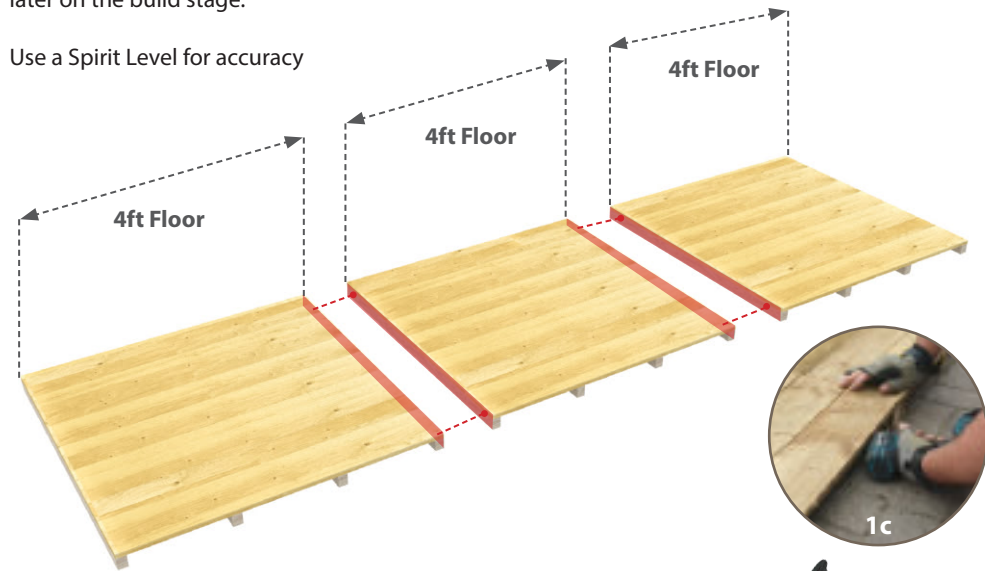
### SHED FLOOR: Setting Shed Base

**PLEASE NOTE:** All Shed Floors have the 4ft x 4ft Floor on the Left.

**1a.** Place the Floor panels with the Frame work pointing forwards (as shown in below) then screw together using screws provided at the end of the bearer points.

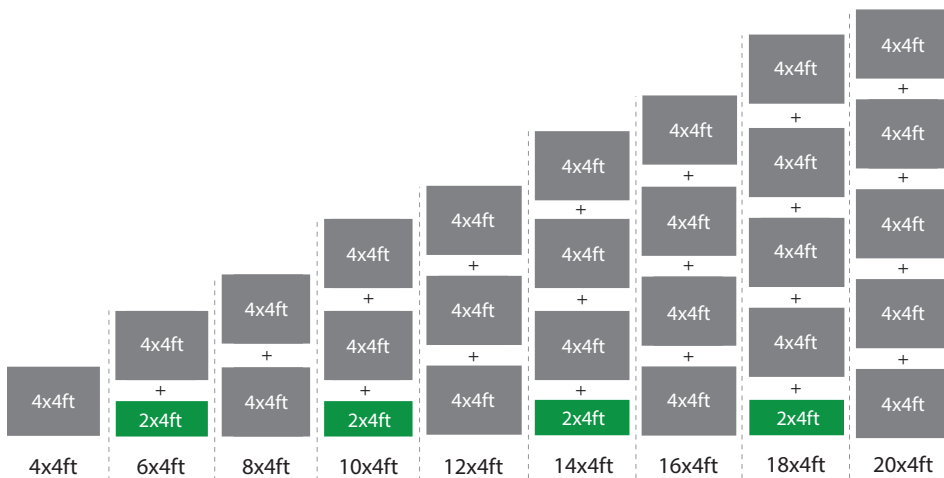
**1b.** Check that all floor sections are securely attached and in a straight line to avoid any problems later on the build stage.

Use a Spirit Level for accuracy



● = Drill Points using screws provided as shown

**1c.** Secure the floor sections together by screwing the floor bearers at each end where they meet as shown in diagram 1c.

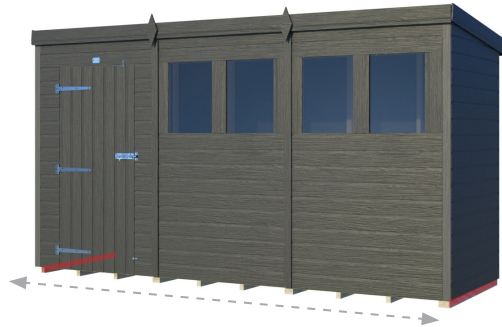


COMPOSITE SHEDS **STEP • 2**

**IMPORTANT**

**All Sheds With 3 or More Floor Pannels have the smallest Floor Panel on the End.**

*As shown on this diagram.*



**FLOOR & BLOCK ENDS**

Add the Floor Block Ends (Heavy Duty Posts)

**2a.** In your kit you should find 2x 4ft blocks. These will act as your floor block.

**2b.** Fix together by screwing the Floor Blocks at each end as shown. Use the screws provided and make sure the ends are fixed securely. 2 screws on each Floor Block will suffice. **(Repeat for other side)**



● = Drill Points using screws provided as shown



COMPOSITE SHEDS **STEP • 3**

**4ft LEFT SIDE PANEL**

Place first panel againts far Left of shed floor as shown. (4ft wide blank panel)

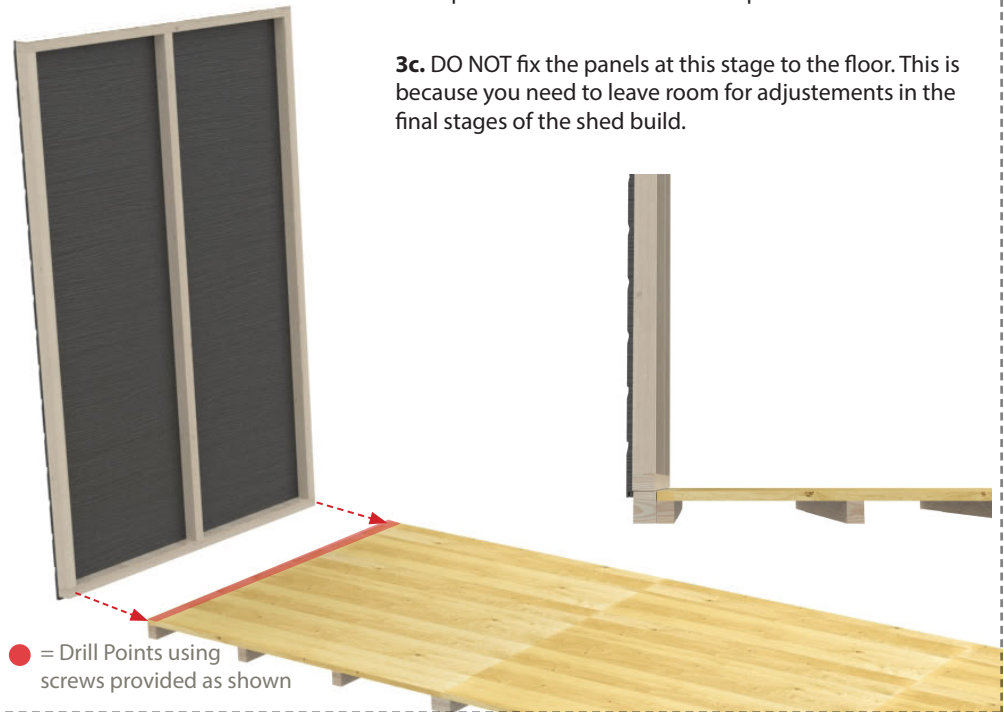


**4FT RIGHT SIDE PANEL**

**3a.** Place the 4ft Blank Panel against the far side of the shed floor. Make sure the panel stands firmly on the Heavy Duty Post (Floor Block).

**3b.** Now prepare the 4ft Blank Panel in order to create an 'L' shape in the corner with the two panels.

**3c.** DO NOT fix the panels at this stage to the floor. This is because you need to leave room for adjustments in the final stages of the shed build.



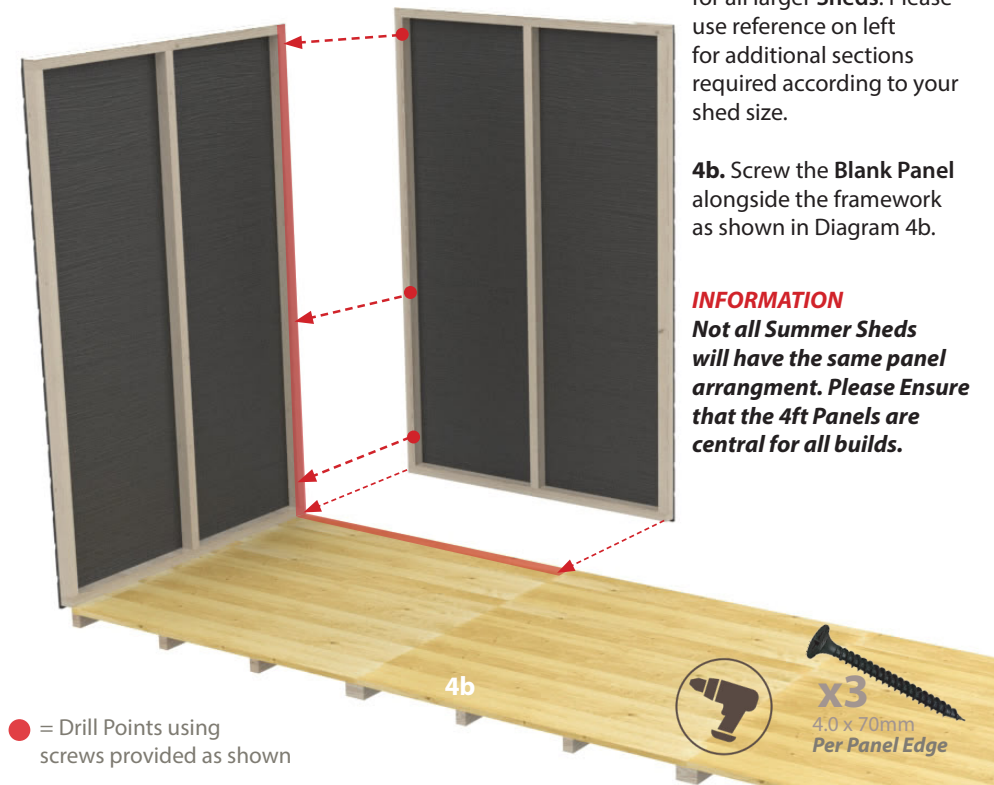
● = Drill Points using screws provided as shown

**REAR PANEL**

Fix 4ft Wide Blank Sections. Create a Corner for Balance.



REAR PANEL



**4a.** Place a 4ft Blank Panel side as shown below. Repeat this step for all larger Sheds. Please use reference on left for additional sections required according to your shed size.

**4b.** Screw the Blank Panel alongside the framework as shown in Diagram 4b.

**INFORMATION**  
Not all Summer Sheds will have the same panel arrangement. Please Ensure that the 4ft Panels are central for all builds.

**REAR PANEL**

Place panel againsts far the back of shed floor as shown.  
(4ft wide Blank Panel)



4ft REAR PANEL

**5a.** Place the 4ft Blank Panel side against the corner of the back 4ft floor as shown making sure the panel is sitting firmly on the shed floor and the side meeting the framework of the back 4ft Blank Panel.



**5b.** Fix the panels together with screws as shown in diagram. You may require some supports to keep the frame upright whilst building longer sheds.

● = Drill Points using screws provided as shown



# STEP • 6

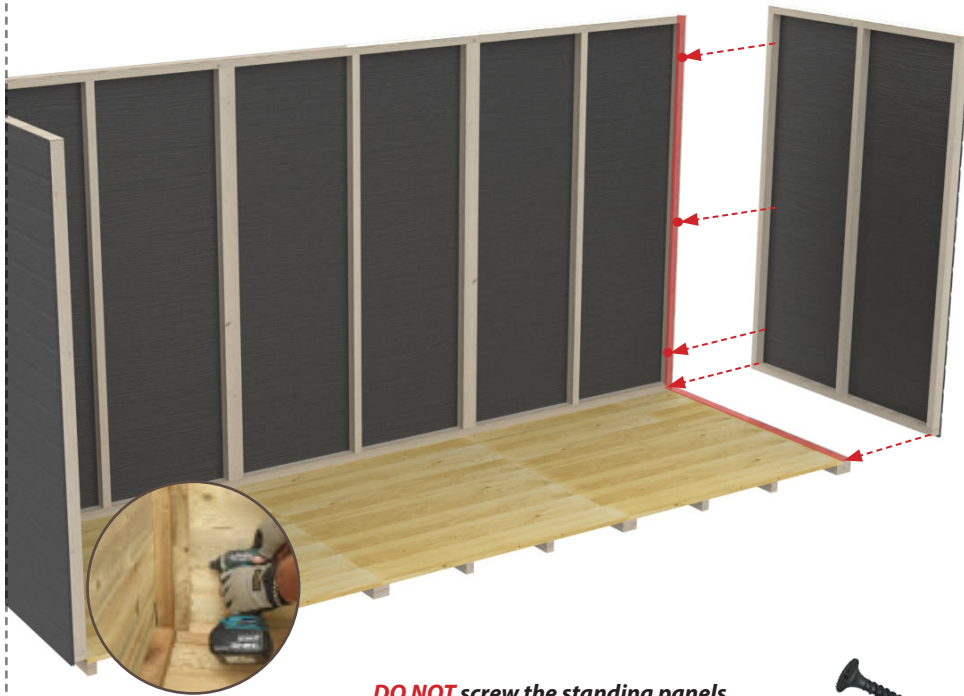
## 4ft RIGHT SIDE PANEL

Attach 4ft Blank Section to the Right Side Wall



### 4ft RIGHT SIDE PANEL

6a. Place the 4ft **Blank Panel** at the far **RIGHT** of the shed, connecting it with the rear sections. (Same placement as the right side 4ft panel just on the other side).



● = Drill Points using screws provided as shown

**DO NOT** screw the standing panels **down to the floor just yet.** Leave room for adjustments when the final frame is fitted.



# STEP • 7

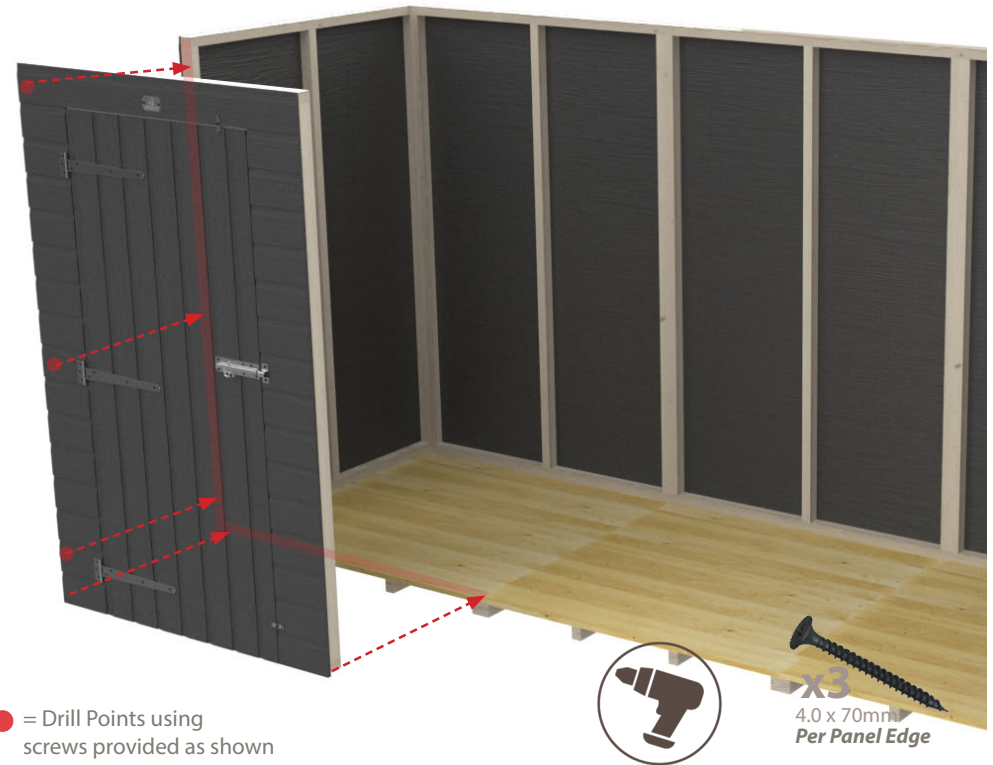
## FRONT DOOR PANEL

Attach Door Front Panel (4ft Door Panel)



### FRONT DOOR PANEL

7a. Now place the 4ft **Door Panel** as shown. Fix together with screws to the Left side panel framework (The side that comes in contact with the 4ft **Blank Panel**).



● = Drill Points using screws provided as shown



## STEP • 8

### FRONT WINDOW PANEL

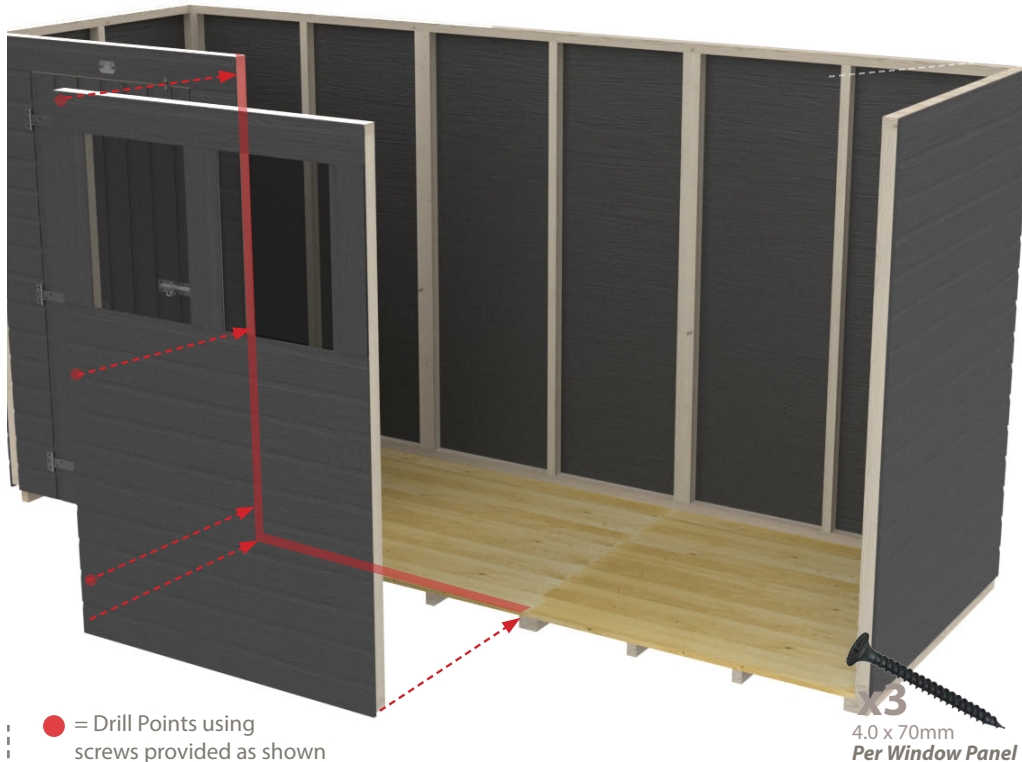
Attach First Front Panel (4ft Window Panel)



#### 4ft FRONT WINDOW PANEL

**8a.** Start back from the Right side placing the 4ft Window Panel as shown. Fix together with screws to the right side panel framework.

**DO NOT screw the standing panels down to the floor just yet.** Leave room for adjustments when the final frame is fitted.



● = Drill Points using screws provided as shown

x3  
4.0 x 70mm  
Per Window Panel

## STEP • 9

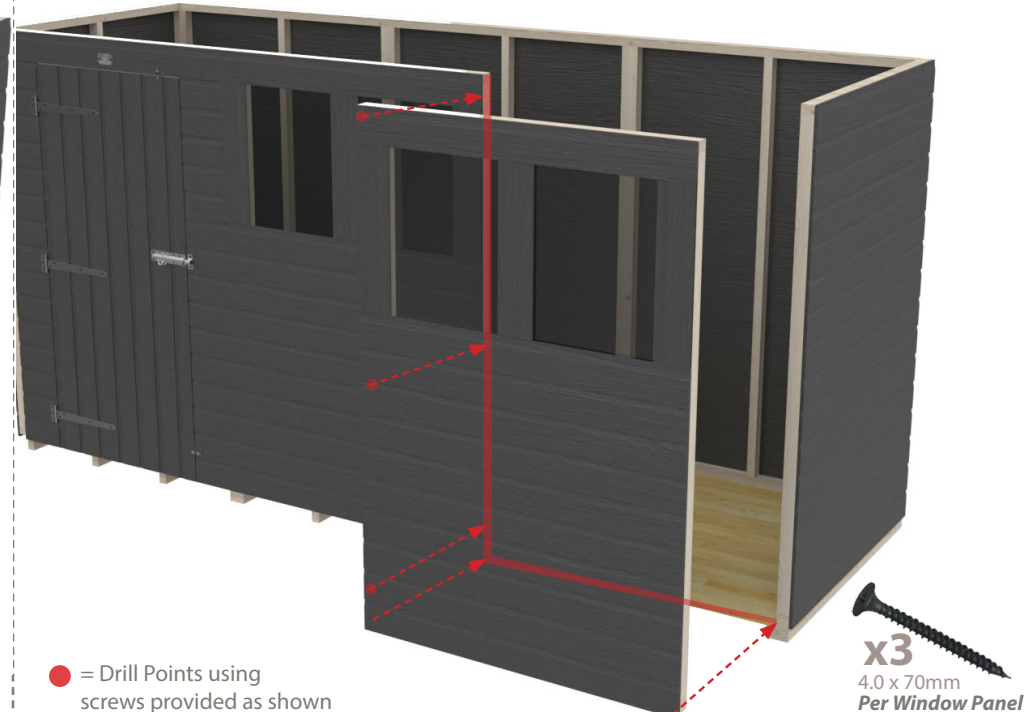
### FRONT WINDOW PANEL

Attach Front Panel (4ft Window Panel)



#### 4ft FRONT WINDOW PANEL

**9a.** Repeat the previous stage until all Window Panels have been secured in place. Once all of the Wall panels have been secured, you can now screw the frame down to the base. Take time to ensure that the walls are square.



● = Drill Points using screws provided as shown

x3  
4.0 x 70mm  
Per Window Panel

# STEP • 10

## SIDE PENT ANGLE TOPS

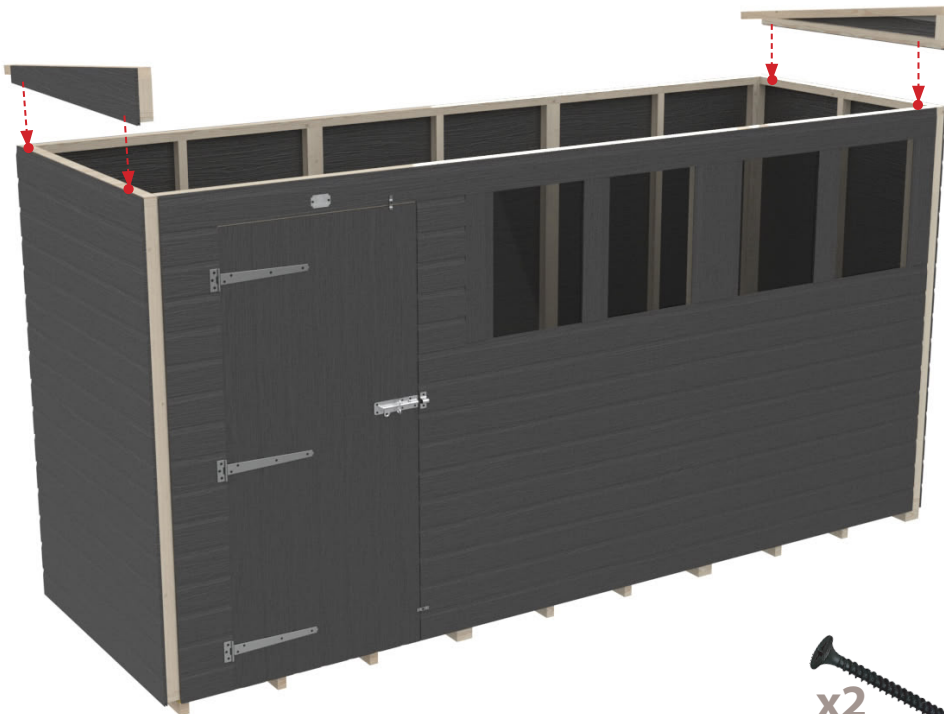
Now attach all the Side Tops of Pent Shed End Panels. (Over the top of both side panels).



### SIDE PENT ANGE TOPS

**10a.** Now place the 4ft Slope on top of the Blank Panels and use two 70mm screws to secure them together, making sure that they are in line.

**10b.** Once the Pent Angle Top has been constructed, use the screws to secure the Angle Tops to the sides of the Shed.



● = Drill Points using screws provided as shown

**x2**  
4.0 x 70mm  
Per Angle Top



# STEP • 11

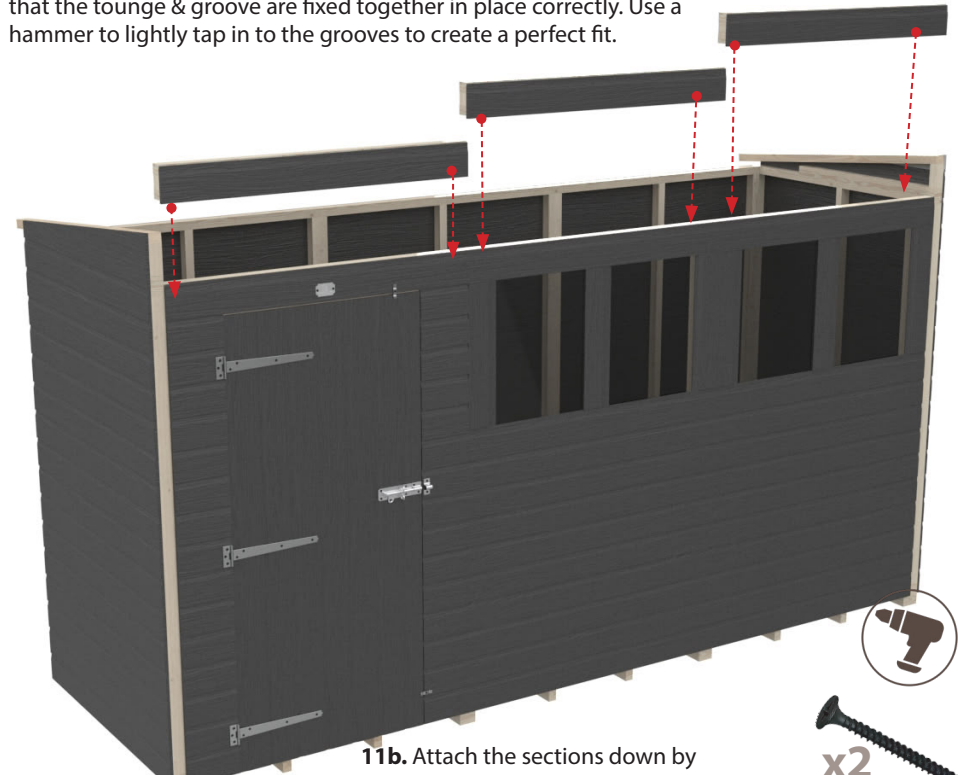
## PENT FRONT TOPS

Place the front tops of shed.



### PENT FRONT TOPS

**11a.** Place the Pent Front Top sections in place. Adjust the panels so that the tongue & groove are fixed together in place correctly. Use a hammer to lightly tap in to the grooves to create a perfect fit.



● = Drill Points using screws provided as shown

**11b.** Attach the sections down by screwing through the inner framework of both panels.

**x2**  
4.0 x 70mm  
Per Front Top



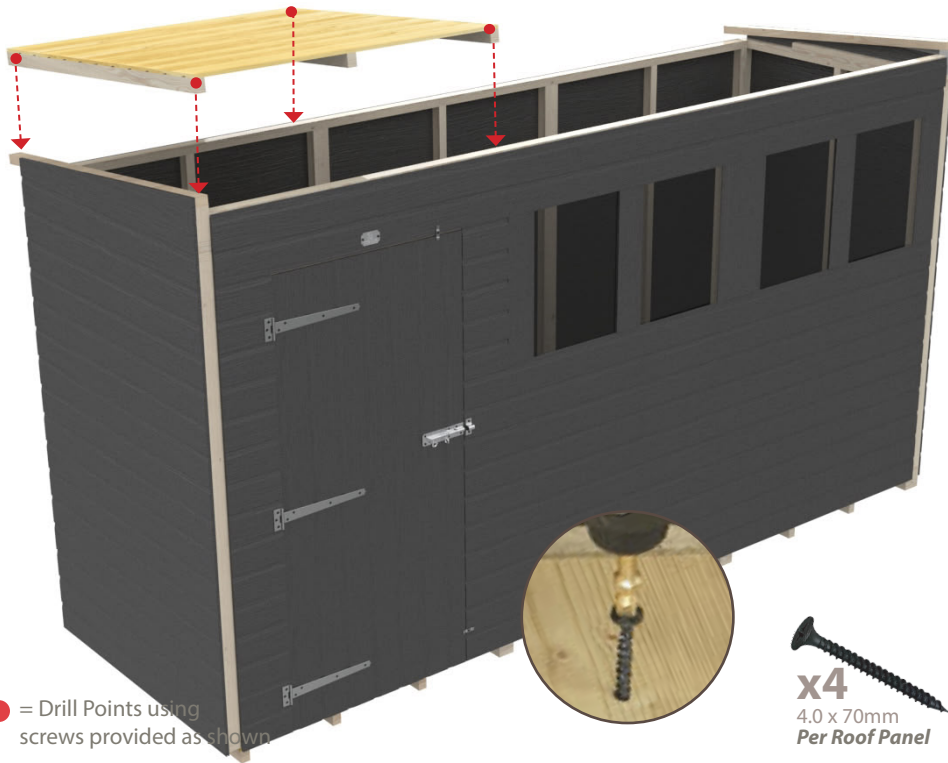
**PENT ROOF PANELS**

Place First roof section.  
Repeat for all Roof Panels  
(2ft, 3ft, 4ft)



**PENT ROOF PANELS**

**12a.** Place the 4ft Roof Panel in place. Repeat this stage for models as shown below. 4ft Roof Panel will always be on the Left. Repeat until all Roof A Panels are fixed in place.



● = Drill Points using screws provided as shown

**x4**  
4.0 x 70mm  
Per Roof Panel

**JOINING STRIPS**

Hide the panel edges.  
Cover the framework & seams.



**JOINING STRIPS**

**13a.** Use all the **Joining Strips** to finish off the shed, by covering panel joining seams.

**13b.** Use the Poly Pins to secure these Strips to place. it will take 5x Pins to properly fix the Strips to the Shed.



**INFORMATION**  
The **Corner Strips** cover all panel edges. Remember to attach these to the exterior back panels too.

**x5**  
Per Corner Strip

## SIDE &amp; CORNER STRIPS

Cover the framework



## CORNER STRIPS

**13a.** Use all the **Corner Strips** to finish off the shed, by covering any exposed framework.

**13b.** Use the Poly Pins to secure these Strips to place. it will take 5x Pins to properly fix the Strips to the Shed.

**INFORMATION**

The **Corner Strips** cover all panel edges. Remeber to attach these to the exterior back panels too.

x5

Per Corner Strip

ATTACH THE ROOF  
RUBBER

## ROOF RUBBER

**15a.** Apply the roof rubber as shown.

**15b.** Use the spray glue provided to adhere the rubber to the roof. Once the rubber has been laid across the roof, fold in half and apply the glue.

**15c.** Using a hammer, tack down the rubber with the tacks provided in a neat fashion.

**WARNING:**

The spray glue can be toxic. We advise that you wear a mask when applying.



**ATTACH ROOF STRIPS**

Create the Final Roof Edges. Final steps finishing off the roof.

**ROOF STRIPS**

**16a.** Using the Rubber strips provided cover the edges of the roofs and ends of the roof rubber. You will need to measure these and saw to fit to your requirements and create the perfect roof finish as shown below.

**16b.** Drill in the roof strips as shown on front and back of the shed to finish the roof off. Use the framework of the roof blocks to screw the felt strips down to. The roof strips will give your shed a neat finish for the roof and hide any overhang areas of the roof rubber.



**x2**  
4.0 x 38mm  
*Per Felt Strip*

● = Drill Points using screws provided as shown

**DIAMOND CAPS**

Add the Finishing Touch. (Optional)

**FINISHED!**

*Congratulations*

Timber is a naturally grown product and may shrink and warp when dried out, timber is a porous material which can absorb water. Although all of our buildings come pressure treated we strongly advise the building is re-treated with an oil/spirit based treatment inside and out to make the timber water repellent and to preserve the quality and life of the product.